No new matter is included in the amended claims, and support for the amended language appears in the Specification as follows:

The limitation requiring the step of providing a platen having an array of at least 30 holes in each direction is supported in various places in the specification. For example, at p. 6, lines 13-19, the Specification teaches preferred hole dimensions (of $100\text{-}400~\mu\text{m}$) and inter-hole spacing (on the order of twice the diameter of the holes). Based on this description, there is at least one hole per linear millimeter, since the inter-hole spacing is ~800 •m. A preferred polymer disk dimension, described at page 6, line 27-29, is 100~mm, thus a total hole number of even greater than 100~holes along any radius is taught. In particular, the radii may be in various directions, as required by the claim. In fact, substantially higher densities ($10^8~\text{m}^2$, or 100~per square millimeter) are described at p. 2, lines 12-13.

Examination and allowance of the claims as amended is respectfully solicited.

Respectfully submitted,

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